- 2) UNLESS OTHERWISE NOTED, LAP SPLICES OF DEFORMED REINFORCING BARS SHALL CONFORM TO ACI REQUIREMENTS FOR CLASS B TENSION SPLICES. REFER TO LAP LENGTH SCHEDULES FOR TYPICAL LAP REQUIREMENTS.
- 3) PROVIDE CORNER BARS IN BOTH FACES OF ALL CONTINUOUS FOOTINGS. NUMBER, SIZE, AND SPACING OF CORNER BARS SHALL BE EQUAL TO NUMBER, SIZE AND SPACING OF HORIZONTAL REINFORCING WITH WHICH THEY LAP AND SHALL HAVE CLASS B TENSION LAP SPLICES IN EACH DIRECTION. REFER TO TYPICAL DETAILS FOR ADDITIONAL INFORMATION.
- 4) AT INTERSECTING FOUNDATIONS, EXTEND ALL HORIZONTAL REINFORCING OF THE INTERSECTING MEMBERS BEYOND THE POINT OF INTERSECTION TO THE OPPOSITE FACE. BEND TO A STANDARD 90 DEGREE HOOK OR PROVIDE BENT DOWELS OF EQUAL SIZE AND SPACING AND LAP AS REQUIRED FOR A CLASS B TENSION SPLICE (BUT NOT LESS THAN 12") IN EACH DIRECTION. REFER TO TYPICAL DETAILS FOR ADDITIONAL INFORMATION.
- 5) CONCRETE COVER OVER STEEL REINFORCING FOR CAST-IN-PLACE CONSTRUCTION SHALL CONFORM TO THE TABLE PROVIDED IN THE TYPICAL CONCRETE DETAILS.
- F. OPENINGS IN CONCRETE STRUCTURES:
- 1) THE SIZE AND LOCATION OF ALL FLOOR PITS, TRENCH DRAINS, AND OPENINGS FOR ALL DUCTS AND PIPES THROUGH FLOORS, AND FOUNDATION WORK SHALL BE VERIFIED WITH THE MECHANICAL, PLUMBING, FIRE PROTECTION AND ELECTRICAL CONTRACTOR'S REQUIREMENTS PRIOR TO THE START OF ANY CONCRETE WORK.
- G. JOINTS IN CONCRETE CONSTRUCTION:
- 1) CONCRETE SLABS-ON-GRADE: REFER TO SLAB-ON-GRADE CONSTRUCTION NOTES ABOVE FOR INFORMATION REGARDING JOINTS.
- 2) CURING AT CONSTRUCTION JOINTS: CONCRETE POURS EITHER SIDE OF CONSTRUCTION JOINTS SHALL NOT BE CONCURRENT. CONCRETE SHALL BE ALLOWED TO CURE A MINIMUM OF 7 DAYS PRIOR TO PLACEMENT OF ADJACENT CONCRETE.
- H. CONCRETE MISCELLANEOUS:
- 1) WATERSTOPS AND WATERPROOFING: ALL CONSTRUCTION JOINTS (VERTICAL AND HORIZONTAL) IN BELOW-GRADE CONCRETE WALLS. TRENCHES AND PITS SHALL BE KEYED AND HAVE BENTONITE WATERSTOPS INSTALLED UNLESS NOTED OTHERWISE. ALL BELOW-GRADE CONCRETE WALLS, PITS AND TRENCHES SHALL BE WATERPROOFED AS SHOWN IN ARCHITECTURAL DRAWINGS, UNLESS NOTED OTHERWISE.
- 2) EQUIPMENT PADS: PROVIDE CONCRETE EQUIPMENT PADS OF SIZE REQUIRED FOR EQUIPMENT FURNISHED. SEE MECHANICAL, PLUMBING, FIRE PROTECTION AND ELECTRICAL DRAWINGS FOR NUMBER, SIZE, AND LOCATION OF SUCH PADS. UNLESS OTHERWISE SHOWN. MINIMUM PAD THICKNESS SHALL BE 4" AND SHALL EXTEND A MINIMUM OF 6" BEYOND THE FACE OF THE EQUIPMENT. MINIMUM REINFORCING SHALL BE #4 BARS AT 12" O.C. EACH WAY. TOOLED OR CHAMFERED EDGES SHALL BE PROVIDED AT ALL EQUIPMENT PADS. ANCHORAGE TO SUPPORTING SLAB SHALL BE MADE. REFER TO TYPICAL DETAILS.
- CHAMFERED EDGES: UNLESS NOTED OTHERWISE ON ARCHITECTURAL DRAWINGS, PROVIDE 3/4" CHAMFER ON ALL EXPOSED CONCRETE EDGES.
- 4) SURFACE FINISH: ALL HORIZONTAL CONCRETE SURFACES SHALL HAVE A TROWELED FINISH UNLESS NOTED OTHERWISE IN ARCHITECTURAL DRAWINGS OR FLOORING SPECIFICATIONS.
- 5) MOIST CURING OF SLABS: SLABS-ON-GRADE AND SLABS-ON-DECK SHALL BE WATER CURED FOR A MINIMUM OF 7 DAYS BY PONDING, SPRAYING, SPRINKLING OR BY USE OF SATURATED COVERINGS. CURING COMPOUNDS ARE EXPRESSLY PROHIBITED.

8. POST-INSTALLED ANCHORS AND DOWELS

- A. QUALIFICATION REQUIREMENTS FOR INSTALLERS
- 1) CONTRACTOR SHALL REQUEST, SCHEDULE AND FACILITATE THE ANCHOR AND/OR ADHESIVE MANUFACTURER'S REPRESENTATIVE TO PROVIDE ONSITE INSTALLATION TRAINING FOR ALL THE MANUFACTURER'S SPECIFIED ANCHORING PRODUCTS. THE ENGINEER MUST RECEIVE DOCUMENTED CONFIRMATION THAT ALL OF THE CONTRACTOR'S ANCHOR INSTALLATION PERSONNEL ARE TRAINED PRIOR TO COMMENCEMENT OF ANCHOR INSTALLATION OPERATIONS.
- 2) PER ACI 318-14 SECTION 17.8.2.2, INSTALLATION OF ADHESIVE ANCHORS HORIZONTALLY OR UPWARDLY INCLINED SHALL BE PERFORMED BY PERSONNEL CERTIFIED BY AN APPLICABLE CERTIFICATION PROGRAM. CERTIFICATION SHALL INCLUDE WRITTEN AND PERFORMANCE TESTS IN ACCORDANCE WITH THE ACI/CRSI ADHESIVE ANCHOR INSTALLER (AAI) CERTIFICATION PROGRAM, OR EQUIVALENT.
- B. QUALIFICATION REQUIREMENTS FOR PRODUCTS
- 1) POST-INSTALLED EXPANSION AND UNDERCUT ANCHORS SHALL MEET THE ASSESSMENT CRITERIA OF ACI 355.2 "QUALIFICATION OF POST-INSTALLED MECHANICAL ANCHORS IN CONCRETE."
- 2) POST-INSTALLED ADHESIVE ANCHORS SHALL MEET THE ASSESSMENT CRITERIA OF ACI 355.4 "QUALIFICATION OF POST-INSTALLED ADHESIVE ANCHORS IN CONCRETE."
- C. APPROVED ANCHORING PRODUCTS: THE ANCHORING SYSTEMS SHOWN BELOW HAVE BEEN USED IN THE ANCHOR DESIGNS SHOWN IN THE CONSTRUCTION DOCUMENTS. SUBSTITUTION REQUESTS FOR ALTERNATE PRODUCTS MUST BE APPROVED IN WRITING BY THE ENGINEER OF RECORD PRIOR TO USE. CONTRACTOR SHALL PROVIDE CALCULATIONS DEMONSTRATING THAT THE SUBSTITUTED PRODUCT IS CAPABLE OF ACHIEVING THE PERFORMANCE VALUES OF THE SPECIFIED PRODUCT. SUBSTITUTIONS WILL BE EVALUATED BY THEIR HAVING AN ICC ESR SHOWING COMPLIANCE WITH THE RELEVANT BUILDING CODE FOR SEISMIC USES, LOAD RESISTANCE, INSTALLATION CATEGORY, AND AVAILABILITY OF COMPREHENSIVE INSTALLATION INSTRUCTIONS. ADHESIVE ANCHOR EVALUATION WILL ALSO CONSIDER CREEP, IN-SERVICE TEMPERATURE AND INSTALLATION TEMPERATURE.
- 1) ANCHORAGE TO CONCRETE
- A) ADHESIVE ANCHORS (1) HILTI HIT-HY 200 SYSTEM WITH HILTI HIT-Z ROD OR HAS-E THREADED ROD [ICC ESR-3187]
- B) MEDIUM DUTY MECHANICAL ANCHORS: HILTI KWIK BOLT 3 EXPANSION ANCHORS (UNCRACKED CONCRETE ONLY) [ICC ESR-2302]
- 2) REBAR DOWELING INTO CONCRETE
- A) ADHESIVE ANCHORS (1) HILTI HIT-HY 200 SYSTEM WITH CONTINUOUSLY DEFORMED REBAR [ICC ESR-3187]
- B) MECHANICAL ANCHORS (1) HILTI KWIK BOLT-3 EXPANSION ANCHORS [ICC ESR-1385]
- D. PREPARATION PRIOR TO INSTALLATION
- 1) CURING OF BASE MATERIAL: DO NOT DRILL OR CORE HOLES INTO SUPPORTING CONCRETE OR MASONRY MATERIALS UNTIL THE CONCRETE, MORTAR AND/OR GROUT HAVE BEEN ADEQUATELY CURED TO ACHIEVE FULL DESIGN STRENGTH.
- 2) AVOIDANCE OF EMBEDDED ITEMS: PRIOR TO DRILLING OR CORING OPERATIONS, THE CONTRACTOR SHALL LOCATE AND MARK ALL POTENTIALLY CONFLICTING REINFORCING BARS, UTILITIES AND OTHER EMBEDDED ITEMS BY INDUCTION SCANNING, GROUND PENETRATING RADAR, X-RAY, OR OTHER APPROVED NON-DESTRUCTIVE METHOD. CONTRACTOR SHALL AVOID DRILLING OR CORING HOLES THAT MAY DAMAGE THESE EMBEDDED ITEMS. NOTIFY THE ENGINEER IF CONFLICTING EMBEDDED ITEMS DO NOT ALLOW INSTALLATION OF POST-INSTALLED ANCHORS IN ACCORDANCE WITH THE CONSTRUCTION DOCUMENTS AND/OR APPROVED SHOP DRAWINGS.

- E. INSTALLATION
- 1) ALL DRILLING AND CORING EQUIPMENT AND ALL METHODS FOR INSTALLATION OF POST-INSTALLED ANCHORS AND DOWELS SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S PRINTED INSTALLATION INSTRUCTIONS (MPII)
- 2) UNLESS SPECIFICALLY SHOWN OTHERWISE, ALL HOLES SHALL BE INSTALLED PERPENDICULAR TO THE CONCRETE OR MASONRY SURFACE.
- 3) ANCHOR CAPACITY IS DEPENDENT UPON SPACING BETWEEN ADJACENT ANCHORS AND PROXIMITY OF ANCHORS TO EDGES OF CONCRETE. INSTALL ANCHORS IN ACCORDANCE WITH SPACING AND EDGE CLEARANCES INDICATED ON THE DRAWINGS. ANCHOR SPACING AND EDGE DISTANCE VALUES SHALL NOT BE LESS THAN RECOMMENDED BY THE ANCHOR MANUFACTURER.
- F. SPECIAL INSPECTION REQUIREMENTS
- 1) PER ACI 318-14 SECTION 17.8.2.4, ADHESIVE ANCHORS INSTALLED IN HORIZONTALLY OR UPWARDLY INCLINED ORIENTATIONS SHALL BE CONTINUOUSLY INSPECTED DURING INSTALLATION BY AN INSPECTOR SPECIFICALLY APPROVED FOR THAT PURPOSE BY THE BUILDING OFFICIAL. THE SPECIAL INSPECTOR SHALL FURNISH A REPORT TO THE ENGINEER AND BUILDING OFFICIAL THAT THE WORK COVERED BY THE REPORT HAS BEEN PERFORMED AND THAT THE MATERIALS AND INSTALLATION PROCEDURES USED CONFORM WITH THE APPROVED CONSTRUCTION DOCUMENTS AND THE MANUFACTURER'S PRINTED INSTALLATION INSTRUCTIONS (MPII).
- 2) PERIODIC SPECIAL INSPECTIONS SHALL BE PROVIDED FOR ALL OTHER POST-INSTALLED ANCHORS NOT INCLUDED IN THE NOTE ABOVE.
- A) PARAMETERS FOR EXPANSION AND UNDERCUT ANCHORS B) PARAMETERS FOR ADHESIVE ANCHORS
- C) PROOF LOADING OF ADHESIVE ANCHORS
 - D) CORROSION PROTECTION FOR EXPOSED ANCHORS INTENDED FOR ATTACHMENT WITH FUTURE WORK.
- 9. STEEL CONSTRUCTION NOTES
 - A. GOVERNING STANDARDS: ALL STRUCTURAL STEEL SHALL BE DETAILED, FABRICATED, AND ERECTED IN ACCORDANCE WITH THE FOLLOWING STANDARDS AND AS SUPPLEMENTED BY THESE GENERAL NOTES AND THE PROJECT DRAWINGS AND SPECIFICATIONS.
 - 1) ANSI/AISC 360-10 "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS" (JUNE 22, 2010).
 - 2) AISC 303-10 "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES" (APRIL 14, 2010).
 - 3) ANSI/AWS "D1.1-STRUCTURAL WELDING CODE STEEL", 2011 EDITION. 4) RCSC-2010 "SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS" (DECEMBER 31, 2009)
 - B. STRUCTURAL BOLTS:
 - 1) THE FABRICATOR SHALL RETAIN A PROFESSIONAL ENGINEER WHO IS REGISTERED IN THE STATE IN WHICH THE PROJECT IS LOCATED, WHO SHALL DESIGN ALL CONNECTIONS AND SPLICE CONNECTIONS SHOWN, NOT SHOWN, OR ONLY PARTIALLY DETAILED IN THE DRAWINGS.
 - 2) CONNECTIONS SHALL BE DESIGNED TO SUPPORT THE FACTORED END REACTIONS SHOWN ON THE DRAWINGS. WHERE END REACTIONS ARE NOT SHOWN OR OTHERWISE SPECIFIED, CONNECTIONS SHALL BE DESIGNED TO SUPPORT A FACTORED END SHEAR OF THE GREATER OF 10 KIPS OR 50% OF THE TOTAL FACTORED UNIFORM LOAD CAPACITY SHOWN IN THE MANUAL OF STEEL CONSTRUCTION FOR THE GIVEN SHAPE, SPAN AND THE SPECIFIED STEEL.
 - 3) IF NOT FULLY DETAIELD ON THE DRAWINGS, DESIGN GIRT CONNECTION FOR MINIMUM CONCURRENT REACTIONS OF 10 KIP VERTICAL AND 10 KIP HORIZONTAL (I.E. OUT OF PLANE) UNLESS HIGHER REACTIONS ARE INDICATED ON DRAWINGS.
 - 4) ALL CONNECTION PLATES, STIFFENERS AND BOLTS SHOWN ON THE DRAWINGS ARE SCHEMATIC ONLY. FABRICATOR SHALL DESIGN ALL CONNECTIONS, SPLICES, PLATES, GUSSET PLATES, STIFFENERS, BOLTS AND WELDS FOR FORCES INDICATED ON DRAWINGS IN ADDITION TO THE REQUIREMENTS OF THE AISC DESIGN SPECIFICATION (LRFD PROVISIONS). IN ALL CASES. A MINIMUM 3/8" PLATE AND A MINIMUM OF (2) 3/4" DIAMETER A325 BOLTS SHALL BE PROVIDED.
 - 5) FULL-DEPTH STIFFENER PLATES IN COLUMNS OR BEAMS SHALL MATCH THE YIELD STRENGTH OF THE BASE MEMBER.
 - 6) CONNECTIONS FOR FRAMING MEMBERS WITH BOTH GRAVITY LOADS (REACTIONS) AND AXIAL LOADS OR TRANSFER FORCES (TENSION OR COMPRESSION) SHALL BE DESIGNED FOR THE COMBINED EFFECT OF BOTH LOADS. NOTE THAT BOLTS IN CONNECTIONS WITH AXIAL LOADS SHALL BE EITHER BEARING TYPE IN STANDARD HOLES OR SLIP-CRITICAL TYPE IN SHORT-SLOTTED HOLES.
 - 7) THE FABRICATOR SHALL SUBMIT IN A TIMELY MANNER REPRESENTATIVE SAMPLES OF SUBSTANTIATING CONNECTION INFORMATION TO THE OWNER'S REPRESENTATIVE. THE OWNER'S REPRESENTATIVE WILL REVIEW AND CONFIRM IN WRITING THAT THESE REPRESENTATIVE SAMPLES ARE CONSISTENT WITH THE REQUIREMENTS IN THE CONTRACT DOCUMENTS, OR SHALL ADVISE WHAT MODIFICATIONS ARE REQUIRED TO BRING THE REPRESENTATIVE SAMPLES INTO COMPLIANCE WITH THE REQUIREMENTS IN THE CONTRACT DOCUMENTS. THIS INITIAL SUBMITTAL AND REVIEW IS IN ADDITION TO AND SHALL PRECEDE THE SUBMISSION OF COMPLETE SUBSTANTIATING CONNECTION INFORMATION WITH THE SHOP AND ERECTION DRAWINGS.
 - 8) COMPLETE SUBSTANTIATING CONNECTION INFORMATION SHALL BE SUBMITTED PRIOR TO OR CONCURRENTLY WITH THE SHOP AND ERECTION DRAWINGS. A) THE LICENSED PROFESSIONAL ENGINEER IN RESPONSIBLE CHARGE OF THE CONNECTION DESIGN SHALL REVIEW AND CONFIRM IN WRITING AS PART OF THE SUBSTANTIATING CONNECTION INFORMATION, THAT THE SHOP AND ERECTION DRAWINGS PROPERLY INCORPORATE THE CONNECTION DESIGNS.
 - B) THE FABRICATOR SHALL PROVIDE A MEANS BY WHICH THE SUBSTANTIATING CONNECTION INFORMATION IS REFERENCED TO THE RELATED CONNECTIONS ON
 - THE SHOP AND ERECTION DRAWINGS FOR THE PURPOSE OF REVIEW. C) SUBMITTALS NOT COMPLYING WITH THESE REQUIREMENTS WILL BE RETURNED UNREVIEWED.
 - D) IF CONNECTION CALCULATIONS ARE SUBMITTED CONCURRENTLY WITH THE CORRESPONDING SHOP DRAWINGS, THE ENGINEER-OF-RECORD'S REVIEW TIME FOR THE COMBINED SUBMITTAL SHALL BE INCREASED TO THREE (3) WEEKS.
 - C. STRUCTURAL BOLTS, ANCHOR RODS & BASE PLATES:
 - 1) STEEL CONTRACTOR SHALL FURNISH ERECTION BOLTS AS REQUIRED FOR FIELD CONNECTIONS.
 - 2) ALL BOLTS SHALL BE 3/4 IN. DIAMETER ASTM A325 WITH SUITABLE WASHERS AND NUTS UNLESS OTHERWISE SHOWN IN THE CONSTRUCTION DOCUMENTS OR APPROVED IN WRITING BY THE OWNER'S REPRESENTATIVE.
 - 3) ALL BOLTS SHALL BE TIGHTENED TO THE SNUG-TIGHTENED JOINT REQUIREMENTS OF RCSC-10 EXCEPT AT SLIP-CRITICAL JOINTS OR WHERE NOTED OTHERWISE IN CONSTRUCTION DOCUMENTS OR IN FABRICATOR'S CONNECTION DESIGN.
 - 4) UNLESS OTHERWISE INDICATED IN THE DRAWINGS, ALL ANCHOR RODS SHALL CONFORM TO THE SPECIFIED MATERIAL GRADE SHALL BE A MINIMUM 3/4 INCH DIAMETER WITH A MINIMUM FOUNDATION EMBEDMENT AS INDICATED IN STRUCTURAL DETAILS. THE EMBEDDED END SHALL HAVE EITHER A STANDARD BOLT HEAD. A HEAVY HEX NUT WITH THE THREADS SPOILED ABOVE AND BELOW THE NUT, OR JAMMED DOUBLE NUTS.
 - 5) PRIOR TO PLACING CONCRETE, STEEL PLATE TEMPLATES SHALL BE PROVIDED TO FACILITATE PLACEMENT OF ANCHOR RODS IN DETAILED PLAN POSITIONS AND ELEVATIONS.
 - 6) BASE PLATES SHALL BE LEVELED WITH LEVELING NUTS AND OVERSIZED WASHER PLATES OR WITH SHIM PACKS AT THE ERECTOR'S OPTION.

7) AFTER FINAL BASE PLATE POSITIONING, ANCHOR ROD NUTS SHALL BE INSTALLED TO A SNUG-TIGHT CONDITION AND WASHER PLATES SHALL BE FIELD WELDED AS INDICATED IN THE CONSTRUCTION DOCUMENTS.

D. STEEL FABRICATION & FINISH:

- 1) SHOP DRAWINGS SHALL BE SUBMITTED TO AND REVIEWED BY THE OWNER'S REPRESENTATIVE PRIOR TO COMMENCING FABRICATION. ANY FABRICATION INITIATED PRIOR TO APPROVAL OF SHOP DRAWINGS WILL BE AT THE SOLE RISK OF THE FABRICATOR.
- 2) ALL SHOP AND FIELD WELDS SHALL BE MADE IN ACCORDANCE WITH THE ANSI/AWS "D1.1-STRUCTURAL WELDING CODE - STEEL", 2011 EDITION. ALL WELDING SHALL USE LOW HYDROGEN PROCESSES.
- 3) ALL BEAMS THAT ARE REQUIRED TO HAVE CAMBER SHALL BE FABRICATED WITH CAMBER UPWARD. BEAMS WITHOUT SPECIFIED CAMBER SHALL BE FABRICATED SUCH THAT AFTER ERECTION, ANY NATURAL CAMBER DUE TO ROLLING OR SHOP FABRICATION IS UPWARD.
- 4) CUTS, HOLES, COPING, ETC. REQUIRED FOR WORK OF OTHER TRADES SHALL BE SHOWN ON THE SHOP DRAWINGS AND MADE IN THE SHOP. CUTS OR BURNING OF HOLES IN STRUCTURAL STEEL MEMBERS IN THE FIELD WILL NOT BE PERMITTED
- 5) THE FABRICATOR SHALL BE RESPONSIBLE FOR ALL ERECTION AIDS. ANY SUCH ERECTION AIDS SHALL BE REMOVED FROM THE COMPLETED STRUCTURE IF DIRECTED BY THE OWNER'S REPRESENTATIVE.
- 6) ALL EXTENSION BARS, RUN-OFF PLATES, AND BACKING BARS USED IN WELDED CONNECTIONS SHALL BE REMOVED AND THE JOINTS SHALL BE GROUND SMOOTH WHERE SUCH CONNECTION IS PERMANENTLY EXPOSED TO VIEW OR IS DESIGNATED AS ARCHITECTURALLY EXPOSED STRUCTURAL STEEL
- 7) HEADED STUDS AND DEFORMED BAR ANCHORS A) ALL HEADED STUDS AND DEFORMED BAR ANCHORS SHALL BE INSTALLED USING AUTOMATIC END-WELDING EQUIPMENT RECOMMENDED BY THE STUD OR ANCHOR MANUFACTURER. MANUAL WELDING OF HEADED STUDS OR DEFORMED BAR ANCHORS
- WILL NOT BE ALLOWED B) IF A VISUAL INSPECTION REVEALS ANY STUD THAT DOES NOT SHOW A FULL 360-DEGREE FLASH OR ANY STUD THAT HAS BEEN REPAIRED BY MANUAL WELDING SUCH STUD SHALL BE BENT TO AN ANGLE APPROXIMATELY 15-DEGREES FROM ITS ORIGINAL AXIS. THE DIRECTION OF BENDING FOR STUDS WITH LESS THAN A 360-DEGREE FLASH SHALL BE OPPOSITE TO THE MISSING PORTION OF THE
- C) HEADED STUDS AND DEFORMED BAR ANCHORS THAT HAVE SUCCESSFULLY PASSED THE BEND TEST WITHOUT SIGN OF FAILURE SHALL BE ACCEPTABLE FOR USE AND LEFT IN THE BENT POSITION UNLESS DIRECTED OTHERWISE BY THE ENGINEER.
- D) WELDED STUDS NOT CONFORMING TO THE REQUIREMENTS OF THE AWS D1.1 "STRUCTURAL WELDING CODE - STEEL" SHALL BE REPAIRED OR REPLACED BY THE CONTRACTOR. THE CONTRACTOR SHALL REVISE THE WELDING PROCEDURE AS NECESSARY TO ENSURE THAT SUBSEQUENT STUD WELDING WILL MEET AWS D1.1 REQUIREMENTS
- 8) STEEL EMBEDMENTS IN CONCRETE: ALL STEEL COMPONENTS TO BE EMBEDDED IN CONCRETE SHALL HAVE COATINGS AS DEFINED IN THE TABLE BELOW.

COATINGS FOR STEEL EMBEDMENTS IN CONCRETE		
EXPOSURE	FIELD WELDING	FINISH
EXTERIOR	EITHER	GALVANIZED
INTERIOR	YES	UNPAINTED
	NO	GALVANIZED
FOOTNOTES:		
ALL WELDING TO PREVIOUSLY GALVANIZED COMPONENTS		

WILL REQUIRE REMOVAL OF THE GALVANIZING WITH GRINDING FOR AT LEAST 3-IN. FROM EITHER SIDE OF THE INTENDED WELD AND ON BOTH SIDES OF THE WORKPIECE

FIELD WELDED AREAS AND OTHER AREAS WITH REMOVAL OF, OR DAMAGE TO, THE GALVANIZED COATING SHALL HAVE THEIR COATING RESTORED IN ACCORDANCE TO ASTM A780, USING PAINT CONTAINING ZINC DUST OR SIMILAR PERMITTED PRODUCTS CAPABLE OF PROVIDING A MINIMUM ZINC-RICH COATING THICKNESS OF 2.0 MILS IN A SINGLE APPLICATION.

- 9) SHOP PRIMER
- A) ALL STEEL EXPOSED TO EXTERIOR WEATHER OR AN UNCONTROLLED ENVIRONMENT SHALL BE BLAST CLEANED AND PRIMED WITH A SUBMITTED AND APPROVED ZINC-RICH PRIMER.
- B) INTERIOR STEEL SHALL BE SHOP PRIMED WITH THE FABRICATORS STANDARD SHOP PRIMER.
- C) SHOP PRIMER SHALL NOT BE APPLIED TO THE FOLLOWING AREAS: i) SURFACES EMBEDDED IN CONCRETE OR MORTAR. EXTEND PRIMING OF PARTIALLY EMBEDDED MEMBERS TO A DEPTH OF 2 INCHES.
- ii) SURFACES TO BE FIELD WELDED. iii) SURFACES TO BE HIGH-STRENGTH BOLTED WITH SLIP-CRITICAL
- CONNECTIONS. iv) SURFACES TO RECEIVE SPRAYED FIRE-RESISTIVE MATERIALS. v) GALVANIZED SURFACES.
- E. STEEL MISCELLANEOUS:
- 1) ALL EDGE ANGLES SUPPORTING ROOF OR FLOOR DECK SHALL BE SPLICED OVER SUPPORTS.
- 2) ALL ELEVATED MECHANICAL EQUIPMENT SHALL BE SUPPORTED BY STEEL FRAMING. IF SPECIFIC FRAMING SIZES ARE NOT PROVIDED ON THE FRAMING PLAN, REFER TYPICAL DETAILS FOR ROOF OPENING FRAME DETAIL
- 3) SUBSTITUTION OF POST-INSTALLED ANCHORS FOR EMBEDDED ANCHORS SHOWN ON THE DRAWINGS WILL NOT BE PERMITTED UNLESS SPECIFICALLY APPROVED IN WRITING BY THE OWNER'S REPRESENTATIVE.
- 4) WHERE POST-INSTALLED ANCHORS ARE USED IN CONTINUOUS ANGLES, FABRICATE ANGLE WITH OPTIONAL HOLE LOCATIONS TO ALLOW REMEDIATION OF CASES WHERE ANCHORS FOUL WITH REBAR. AS AN EXAMPLE, FOR A CONTINUOUS ANGLE WITH ANCHORS AT 24" ON CENTER, PROVIDE HOLES AT 6" ON CENTER.
- 5) GALVANIZED LOOSE LEDGE ANGLES SHALL BE PROVIDED OVER ALL MASONRY VENEER OPENINGS OR RECESSES DEEPER THAN 1". LINTELS SHALL HAVE 1" OF BEARING AT EACH END FOR EVERY FOOT OF SPAN, WITH A MINIMUM OF 4" AND SIZED AS FOLLOWS UNLESS SHOWN OTHERWISE IN THE DRAWINGS. A) UP TO 4'-0".....L3-1/2 x 3-1/2 x 3/8 B) 4'-1" to 5'-0".....L4 x 3-1/2 x 3/8 (LLV)
- C) 5'-1" to 6'-6".....L5 x 3-1/2 x 3/8 (LLV) D) 6'-7" to 8'-0".....L6 x 3-1/2 x 3/8 (LLV)
- 10. STEEL JOIST AND BRIDGING NOTES
- A. COORDINATION BY GENERAL CONTRACTOR:
- 1) THE GENERAL CONTRACTOR SHALL CONFIRM OR REVISE MECHANICAL EQUIPMENT SIZE AND WEIGHT AND PROVIDE THE JOIST MANUFACTURER THE POINT LOADS FOR WHICH SPECIAL JOISTS ARE TO BE DESIGNED. PRELIMINARY ROOF TOP UNIT (RTU) WEIGHTS ARE SHOWN ON THE ROOF PLANS. SHOULD WEIGHTS EXCEED THOSE SHOWN, CONTRACTOR SHALL CONTACT THE OWNER'S REPRESENTATIVE FOR REVIEW.
- B. JOIST DESIGN BY MANUFACTURER
- 1) AS A MINIMUM REQUIREMENT, THE JOIST MANUFACTURER SHALL DESIGN ALL JOISTS FOR THE DESIGN LOADS SPECIFIED IN THE STEEL JOIST INSTITUTE'S LOAD TABLES. IN ADDITION, JOISTS SHALL BE DESIGNED TO CARRY ANY OTHER LOADS INDICATED ON THE DRAWINGS.

- AND 15 PSF WITHIN 10 FEET OF ROOF EDGES.
- 4) JOISTS SEATS SHALL HAVE STANDARD JOIST SEAT DEPTHS UNLESS NOTED STRUCTURE. STANDARD JOIST SEAT DEPTHS ARE AS FOLLOWS: A) K-SERIES: 2-1/2"
- POTENTIAL FUTURE CEILING.
- REQUIRED BY OSHA SAFETY STANDARDS.
- C. JOIST BRIDGING
- OSHA PROVISIONS REGARDING JOIST ERECTION.
- LOADS. PROVIDE AS DESIGNED BY THE JOIST MANUFACTURER.
- 3) NO VERTICAL LOAD SHALL BE IMPOSED ON BRIDGING
- ON FRAMING PLANS THUS: - - -
- DIAGONAL BRIDGING SHALL BE PROVIDED WHERE SHOWN AND AT ANY DISCONTINUITIES IN THE ROW OF BRIDGING.
- D. JOIST ERECTION
- REQUIREMENTS.
- MOMENT OR SHEAR CAPACITY OF THE JOIST.
- WELDING OR DRILLING TO THE JOIST.
- 11. METAL DECK NOTES
- A. ROOF DECK
- 1) BASIS OF DESIGN: VULCRAFT TYPE 1.5B WIDE RIB DECK WITH THE
- A) SDI DECK TYPE: WIDE RIB (WR)
- B) DEPTH: 1-1/2 IN.
- C) THICKNESS: 22 GAGE D) FINISH: GALVANIZED
- E) I = 0.155 IN4/FT
- F) Sp = 0.186 IN3/FTG) Sn = 0.192 IN3/FT
- H) Fy = 33 KSI
- I) SIDE LAPS: OVERLAPPED
- MECHANICAL FASTENERS AT 12" O.C. (36/4 PATTERN)
- LAP FASTENERS AT 12" ON CENTER.
- 4) MINIMUM BEARING LENGTH: MINIMUM BEARING LENGTH ON SUPPORTS AT CONTINUOUS ROOF DECK OVER INTERIOR SUPPORTS IS 3.0 INCHES.
- PERMITTED.
- SUPPORT AS WELL AS CONTINUOUS PARALLEL EDGE SUPPORT.
- D. ALL DECKING SHALL BE PLACED PERPENDICULAR TO SUPPORTING ROOF OR FLOOR STRUCTURAL DRAWINGS.
- CABLE TRAYS OR RACEWAYS, CEILING FINISHES OR CEILING FRAMING.
- PLATE AS SHOWN IN TYPICAL ROOF DECK REINFORCING DETAIL.
- G. ALL DECK OPENINGS GREATER THAN 8-IN. SHALL BE SUPPORTED BY AN ANGLE FRAME. TYPICAL DETAILS FOR ROOF OPENING FRAME DETAIL.
- H. METAL ROOF DECK SHALL BE LAPPED A MINIMUM OF 2" OVER SUPPORTS. FASTENERS OF FASTENERS SHALL BE PROVIDED.

2) UNLESS SHOWN OTHERWISE IN THE DRAWINGS, JOISTS SHALL BE DESIGNED BY THE JOIST MANUFACTURER FOR A NET UPLIFT OF 10 PSF IN THE FIELD OF THE ROOF

3) BETWEEN PANEL POINTS OF STEEL JOISTS THE CHORD MEMBERS SHALL BE DESIGNED TO SUPPORT 100 LBS VERTICAL LOAD WITHOUT REINFORCEMENT OF THE JOIST. TYPICALLY, UNDERHUNG LOADS SHALL BE SUPPORTED AT JOIST PANEL POINTS. OFF-PANEL POINT LOADING IN EXCESS OF 100 POUNDS WILL REQUIRE JOIST REINFORCING. REFER TYPICAL DETAILS FOR JOIST REINFORCING DETAIL.

OTHERWISE. HOWEVER, FLAT BEARING SEATS SHALL BE PROVIDED FOR ALL JOISTS BY INCREASING THE DEPTH OF THE SEAT AT THE HIGH END OF SLOPED JOISTS. CONTRACTOR SHALL VERIFY FINAL SEAT DEPTHS PRIOR TO DETAILING SUPPORTING

5) BOTTOM CHORDS ON ALL JOISTS SHALL BE EXTENDED TO RECEIVE CEILING OR

6) IN STEEL FRAMES, WHERE COLUMNS ARE NOT FRAMED IN AT LEAST TWO DIRECTIONS WITH SOLID WEB STRUCTURAL STEEL MEMBERS, STEEL JOISTS SHALL BE FIELD-BOLTED TO THE COLUMNS TO PROVIDE LATERAL STABILITY TO THE COLUMNS DURING ERECTION AND BOTTOM CHORD STABILITY PLATES SHALL BE PROVIDED AS

1) JOIST BRIDGING SHOWN ON FRAMING PLANS IS PRELIMINARY AND SHALL NOT BE USED AS THE BASIS FOR BID OR FOR ERECTION. ALL JOIST BRIDGING SHALL BE DESIGNED BY THE JOIST MANUFACTURER TO MEET OR EXCEED THE MINIMUM REQUIREMENTS OF THE SJI "STANDARD SPECIFICATION FOR K-SERIES, LH-SERIES AND DLH SERIES OPEN WEB STEEL JOISTS AND FOR JOIST GIRDERS", AND ALL

2) ADDITIONAL BRIDGING LINES AT THE BOTTOM CHORD OUTSIDE PANEL POINT HAVE NOT BEEN SHOWN FOR CLARITY BUT ARE REQUIRED FOR THE SUPPORT OF UPLIFT

4) HORIZONTAL BRIDGING ANGLES FOR TOP AND BOTTOM CHORDS OF JOISTS ARE SHOWN

5) DIAGONAL BRIDGING IS SHOWN AS AN "X" ALONG A LINE OF HORIZONTAL BRIDGING.

6) ALL BRIDGING LINES SHALL BE TERMINATED WITH AN "X" OR ANCHORED TO A STRUCTURAL WALL. REFER TYPICAL DETAILS FOR JOIST BRIDGING DETAILS.

1) ERECTION OF JOISTS SHALL FOLLOW THE STEEL JOIST INSTITUTE'S CODE OF STANDARD PRACTICE. JOISTS SHALL NOT BE FULLY LOADED UNTIL ALL BRIDGING LINES ARE SECURED AND METAL DECKING IS IN PLACE. THE JOIST MANUFACTURER AND ERECTOR SHALL PROVIDE ADDITIONAL BRIDGING DURING CONSTRUCTION SEQUENCING AS REQUIRED BY THE CURRENT SJI SPECIFICATIONS AND OSHA

2) NO LOAD APPLIED TO JOIST SHALL BE DONE IN A MANNER THAT EXCEEDS THE

3) ANY HANGERS SUPPORTED FROM JOISTS SHALL BE CONNECTED WITHOUT FIELD

CHARACTERISTICS AND STRUCTURAL PROPERTIES OUTLINED BELOW. WIDE RIB DECKS OF OTHER MANUFACTURERS ARE ACCEPTABLE IF THEY PROVIDE SIMILAR LOAD-CARRYING CAPACITY FOR THE DECK SPANS APPLICABLE TO THIS PROJECT

2) SUPPORT FASTENERS: ROOF DECK SHALL BE CONNECTED TO SUPPORTS WITH #12

3) SIDE LAP FASTENERS: ROOF DECK SIDE LAPS SHALL BE FASTENED WITH #10 SIDE

DISCONTINUOUS ENDS OF ROOF DECK IS 1.5 INCHES. MINIMUM BEARING LENGTH OF

B. SUBSTITUTION OF WELDING OR PINS FOR MECHANICAL SCREW ANCHORS WILL NOT BE

C. SUPPORTS FOR DECKING ARE DEFINED AS MEMBERS PROVIDING DIRECT TRANSVERSE

MEMBERS AND SHALL SPAN A MINIMUM OF 3 SPANS UNLESS SHOWN OTHERWISE IN

E. METAL DECKING SHALL NOT BE USED TO SUPPORT ANY HANGING LOADS INCLUDING, BUT NOT LIMITED TO, SUSPENDED MECHANICAL, ELECTRICAL, OR PLUMBING EQUIPMENT,

F. ALL DECK OPENINGS UP TO 8-IN. SHALL BE REINFORCED WITH A MINIMUM 16-GAGE

IF SPECIFIC FRAMING SIZES ARE NOT PROVIDED ON THE FRAMING PLAN, REFER

SHALL PENETRATE BOTH PLIES OF DECKING INTO SUPPORTING SUBSTRATE OR 2 LINES



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KFC ENGINEERING

STRUCTURAL

SALAS O'BRIEN MECHANICAL / ELECTRICAL



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