## 1. STATEMENT OF SPECIAL INSPECTIONS NOTES:

- A. THIS STATEMENT OF SPECIAL INSPECTIONS IS INCLUDED AS REQUIRED BY CHAPTER 17 OF 2015 INTERNATIONAL BUILDING CODE AND AISC 360.
- B. SPECIAL INSPECTIONS SHALL CONFORM TO CHAPTER 17 OF THIS SHEET, SPECIFICATIONS, AISC 360, AND 2015 INTERNATIONAL BUILDING CODE. GENERAL REQUIREMENTS ARE LISTED BELOW AND IN THE ATTACHED INSPECTION TABLES.
- C. REFER TO PROJECT SPECIFICATIONS FOR ADDITIONAL SPECIAL INSPECTION REQUIREMENTS. IF CONFLICTING REQUIREMENTS ARE FOUND BETWEEN STATEMENTS OF SPECIAL INSPECTIONS AND THE PROJECT SPECIFICATIONS, THE MORE STRINGENT PROVISION SHALL CONTROL UNLESS DIRECTED OTHERWISE IN WRITING BY THE STRUCTURAL ENGINEER OF RECORD.
- D. THE G.C. SHALL EMPLOY ONE OR MORE SPECIAL INSPECTORS FOR THIS PROJECT. THE SPECIAL INSPECTOR SHALL BE A QUALIFIED PERSON WHO SHALL DEMONSTRATE COMPETENCE, TO THE SATISFACTION OF THE BUILDING OFFICIAL, FOR THE INSPECTION OF THE PARTICULAR TYPE OF CONSTRUCTION OR OPERATION REQUIRING SPECIAL INSPECTION.
- E. THE SPECIAL INSPECTOR SHALL PROVIDE WRITTEN DOCUMENTATION TO THE BUILDING OFFICIAL DEMONSTRATING HIS OR HER COMPETENCE AND RELEVANT EXPERIENCE OR TRAINING. EXPERIENCE OR TRAINING SHALL BE CONSIDERED RELEVANT WHEN THE DOCUMENTED EXPERIENCE OR TRAINING IS RELATED IN COMPLEXITY TO THE SAME TYPE OF SPECIAL INSPECTION ACTIVITIES FOR PROJECTS OF SIMILAR COMPLEXITY AND MATERIAL QUALITIES.
- F. THE SPECIAL INSPECTOR SHALL PROVIDE CONTINUOUS OR PERIODIC INSPECTIONS AS SHOWN IN THE ATTACHED INSPECTION TABLES
- 1) CONTINUOUS INSPECTION: THE SPECIAL INSPECTOR SHALL BE PRESENT AT ALL PROCEDURAL EVENTS.
- 2) PERIODIC INSPECTION: THE SPECIAL INSPECTOR SHALL BE PRESENT AT THE START OF THE WORK AND PERIODIC INSPECTION IS MADE TO VERIFY PROGRESS OF WORK IS IN COMPLIANCE.
- G. INSPECTION OF FABRICATORS: WHERE FABRICATION OF STRUCTURAL LOADBEARING MEMBERS AND ASSEMBLIES IS BEING PERFORMED ON THE PREMISES OF A FABRICATOR'S SHOP, SPECIAL INSPECTION OF THE FABRICATED ITEMS SHALL BE REQUIRED BY SECTION 1704.2 OF THE 2009 INTERNATIONAL BUILDING CODE AND SECTION 1704.2.5 OF THE 2015 INTERNATIONAL BUILDING CODE AND AS REQUIRED ELSEWHERE IN THE CODE.
- H. FABRICATOR APPROVAL: SPECIAL INSPECTIONS REQUIRED BY SECTION 1704 ARE NOT REQUIRED WHERE THE WORK IS DONE ON THE PREMISES OF A FABRICATOR REGISTERED AND APPROVED TO PERFORM SUCH WORK WITHOUT SPECIAL INSPECTION. APPROVAL SHALL BE BASED UPON REVIEW OF THE FABRICATOR'S WRITTEN PROCEDURAL AND QUALITY CONTROL MANUALS AND PERIODIC AUDITING OF FABRICATION PRACTICES BY AN APPROVED SPECIAL INSPECTION AGENCY. AT COMPLETION OF FABRICATION, THE APPROVED FABRICATOR SHALL SUBMIT A CERTIFICATE OF COMPLIANCE TO THE BUILDING OFFICIAL STATING THAT THE WORK WAS PERFORMED IN ACCORDANCE WITH THE APPROVED CONSTRUCTION DOCUMENTS.
- I. REPORT REQUIREMENTS: SPECIAL INSPECTORS SHALL KEEP RECORDS OF INSPECTIONS. THE SPECIAL INSPECTOR SHALL FURNISH INSPECTION REPORTS TO THE BUILDING OFFICIAL, AND TO THE REGISTERED DESIGN PROFESSIONAL IN RESPONSIBLE CHARGE. REPORTS SHALL INDICATE THAT WORK INSPECTED WAS OR WAS NOT COMPLETED IN CONFORMANCE TO APPROVED CONSTRUCTION DOCUMENTS. DISCREPANCIES SHALL BE BROUGHT TO THE IMMEDIATE ATTENTION OF THE CONTRACTOR FOR CORRECTION. IF THEY ARE NOT CORRECTED, THE DISCREPANCIES SHALL BE BROUGHT TO THE ATTENTION OF THE BUILDING OFFICIAL AND TO THE REGISTERED DESIGN PROFESSIONAL IN RESPONSIBLE CHARGE PRIOR TO THE COMPLETION OF THAT PHASE OF THE WORK. A FINAL REPORT DOCUMENTING REQUIRED SPECIAL INSPECTIONS AND CORRECTION OF ANY DISCREPANCIES NOTED IN THE INSPECTIONS SHALL BE SUBMITTED AT A POINT IN TIME AGREED UPON PRIOR TO THE START OF WORK BY THE APPLICANT AND THE BUILDING OFFICIAL.
- J. THE CONTRACTOR IS RESPONSIBLE FOR PROVIDING REASONABLE NOTICE TO THE SPECIAL INSPECTOR(S) REGARDING WHEN ELEMENTS OF THE PROJECT WILL BE READY FOR EFFICIENT IMPLEMENTATION OF SPECIAL INSPECTIONS.
- K. THE CONTRACTOR SHALL PROVIDE ACCESS TO THE LATEST VERSION OF ALL APPROVED PLANS AND SHOP DRAWINGS FOR THE SPECIAL INSPECTOR'S USE IN PERFORMING SPECIAL INSPECTIONS.
- L. CONTRACTOR SHALL GRANT ACCESS TO OWNER'S SPECIAL INSPECTOR AS IS REASONABLY
- M. SPECIAL INSPECTIONS DO NOT RELIEVE THE CONTRACTOR OF RESPONSIBILITY TO COMPLY WITH ALL REQUIREMENTS OF THE CONTRACT DOCUMENTS. CONSTRUCTION MEANS AND METHODS AND JOBSITE SAFETY ARE SOLELY THE RESPONSIBILITY OF THE CONTRACTOR.
- N. STEEL QUALITY INSPECTOR QUALIFICATIONS.
- 1) QUALITY CONTROL INSPECTOR OF ERECTOR/FABRICATOR SHALL BE QUALIFIED TO THE SATISFACTION OF THE ERECTOR/ FABRICATOR'S QC PROGRAM AND AISC 360 SECTION N.4.1 REQUIREMENTS.
- 2) QUALITY ASSURANCE INSPECTOR SHALL BE QUALIFIED BY A QA AGENCY AND AISC 360 SECTION N.4.2 REQUIREMENTS.
- 3) NON-DESTRUCTIVE TESTING PERSONNEL, OR OTHER THAN VISUAL, SHALL BE QUALIFIED IN ACCORDANCE W/ EMPLOYER'S WRITTEN PRACTICE MEETING OR EXCEEDING REQUIREMENTS OF AWS D1.1/D1.1M AND EITHER ANST SNT-TC-1A OR ANST CP-189 REQUIREMNTS.

TYPE	CONTINUOUS SPECIAL INSPECTION	PERIODIC SPECIAL INSPECTION	REFERENCED STANDARD	IBC REFERENCE
Inspect reinforcement, including prestressing tendon, and verify placement.	-	Х	ACI 318 Ch. 20, 25.2, 25.3, 26.6.1- 26.6.3	1908.4
<ul><li>2) Reinforcing bar welding:</li><li>a) Verify weldability of reinforcing bars other than ASTM A706;</li></ul>	-	х	AWS D1.4	
<ul><li>b) Inspect single-pass fillet welds, maximum 5/16"; and</li><li>c) Inspect all other welds.</li></ul>	- X	X -	ACI 318: 26.5.4	-
3) Inspect anchors cast in concrete.	-	X	ACI 318:17.8.2	-
Inspect size, embedment, and installation of post-installed anchors.	×	-	Manuf. Requirements	
5) Verify use of required design mix.	-	X	ACI 318: Ch. 19, 26.4.3, 26.4.4	1904.1, 1904.2 1908.2, 1908.
Prior to concrete placement, fabricate specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete.	х	-	ASTM C 172 ASTM C 31 ACI 318: 26.4, 26.12	1908.10
Inspect concrete and shotcrete placement for proper application techniques.	×	-	ACI 318: 26.5	1908.6, 1908.7, 1908
Verify maintenance of specified curing temperature and techniques.	-	Х	ACI 318: 26.5.3-26.5.5	1908.9
<ul><li>9) Inspect prestressed concrete for:</li><li>a) Application of prestressing forces; and</li><li>b) Grouting of bonded prestressing</li></ul>	X	-	ACI 318: 26.10	-
tendons.	X	-		
<ol> <li>Inspect erection of precast concrete members.</li> </ol>	-	X	ACI 318: Ch. 26.8	-
11) Verify in-situ concrete strength, prior to stressing of tendons in post-tensioned concrete and prior to removal of shores and forms from beams and structural slabs.	-	Х	ACI 318: 26.11.2	-
Inspect formwork for shape, location and dimensions of the concrete member being formed.	-	х	ACI 318: 26.11.1.2(b)	-

## TABLE 3.1.2 – LEVEL B QUALITY ASSURANCE REQUIRED INSPECTIONS AND TESTS OF MASONRY CONSTRUCTION

## MINIMUM TESTS

Verification of Slump flow and Visual Stability Index (VSI) as delivered to the project site in accordance with Specification Article 1.5B.1.b.3 for self-consolidation grout Verification of  $f'_m$  and  $f'_{AAC}$  in accordance with Specification Article 1.4 B prior to construction,

## except where specifically exempted MINIMUM SPECIAL INSPECTIONS

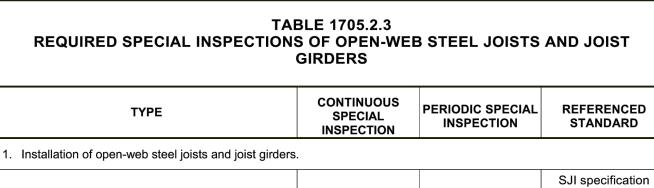
INCRECTION TACK		FREQUENCY		REFERENCE FOR CRITERIA		
		INSPECTION TASK	CONTINUOUS	PERIODIC	TMS 402/ACI 530/ASCE 5	TMS 602/ACI 530.1/ASCE 6
1.	Ve	rify compliance with the approved submittals.	-	X	-	Art. 1.5
2.	As	masonry construction begins, verify that the fol	lowing are in com	pliance:		
	a.	Proportions of site-prepare mortar	-	Х	-	-
	b.	Construction of mortar joints	-	Х	-	Art. 2.1, 2.6 A
	C.	Grade and size of prestressing tendons and anchorages	-	Х	-	Art. 2.4 B, 2.4 H
	d.	Location of reinforcement, connectors, and prestressing tendons and anchorages	-	Х	-	Art. 3.4, 3.6 A
	e.	Prestressing technique	-	Х	-	Art. 3.6 B
	f.	Properties of thin-bed mortar for AAC masonry	X <sup>(a)</sup>	X <sup>(b)</sup>	-	Art. 2.1 C
3.	Pri	or to grouting, verify that the following are in co	mpliance:			
	a.	Grout space	-	X	-	Art. 3.2 D, 3.2 F
	b.	Grade, type, and size of reinforcement and anchor bolts , and prestressing tendons and anchorages	-	х	Sec. 6.1	Art. 2.4, 3.4
	C.	Placement of reinforcement, connectors, and prestressing tendons and anchorages	-	х	Sec. 6.1, 6.2.1, 6.2.6, 6.2.7	Art. 3.2 E, 3.4, 3.6A
	d.	Proportions of site-prepared grout and prestressing grout for bonded tendons	-	Х	-	Art. 2.6 B, 2.4 G.1.b
	e.	Construction of mortar joints	-	Х	-	Art. 3.3. B
4.	Ve	rify during construction:				
	a.	Size and location of structural elements.	-	Х	-	Art. 3.3 F
	b.	Type, size and location of anchors, including other details of anchorage of masonry to structural members, frames or other construction.	-	Х	Sec. 1.2.1 (e), 6.1.4.3, 6.2.1	-
	C.	Welding of reinforcing bars.	Х	-	Sec. 8.1.6.7.2, 9.3.3.4(c), 11.3.3.4(b)	-
	d.	Preparation, construction and protection of masonry during cold weather (temperature below 40°F) or hot weather (temperature above 90°F).	-	X	-	Art. 1.8 C, 1.8 D
	e.	Application and measurement of prestressing force	х	-		Art. 3.6 B
	f.	Placement of grout and prestressing grout for bonded tendons in compliance	Х	-		Art. 3.5, 3.6 C
	g.	Placement of AAC masonry units and construction of thin-bed mortar joints	X <sup>(a)</sup>	X <sup>(b)</sup>		Art. 3.3 B.9, 3.3 F.1.b
5.		serve preparation of grout specimens, ortar specimens, and/or prisms	-	х	-	Art. 1.4 B.2.a.3, 1.4 B.2.b.3, 1.4 B.2.c.3, 1.4 B.3, 1.4 B.4

			FREQUENCY OF		
	VERIFICATION A	ND INSPECTION	CONTINUOUS (inspect each joint/member)	PERIODIC (inspect random joint/members)	REFERENC STANDAR
1.	Material verification of	high-strength bolts, nuts	and washers:	•	
	ASTM standard	arkings to conform to ds specified in the ruction documents.	-	QC and QA	AISC 360, Section A3.3 applicable AS material standa
	b. Manufacturer's for fastener mat	certifications available erials.	QA	QC	
	c. Fasteners mark ASTM requirem	ed in accordance with ents.	-	QC and QA	
	detail (grade, ty	s selected for the joint pe, bolt length if e excluded from shear	-	QC and QA	
	e. Proper bolting p joint detail.	rocedure selected for	-	QC and QA	AISC 360, Table N5.6-
	appropriate fayi	ments, including the ng surface condition ation, if specified, meet rements.	-	QC and QA	14516 146.6
	installation pers	verification testing by onnel observed and fastener assemblies sed.	QC	QA	
	h. Proper storage washers and oth components.	provided for bolts, nuts, ner fastener	-	QC and QA	
	<ul><li>with the RCSC Spec</li><li>For joints required to</li></ul>	and monitor the installation dification, progressing system be tightened only to the sr have been drawn together	ematically from the most nug-tight condition, the s	rigid point to the fre	ee edges.
	a. Snug-tight joints.		-	QC and QA	
	<ul> <li>Pretensioned and slip turn-of-nut with match or direct tension indic installation.</li> </ul>	nmarking, twist-off bolt	-	QC and QA	
	c. Pretensioned and slip turn-of-nut without me calibrated wrench me	atchmarking or	QC and QA	-	
	d. Fastener assemblies placed in all holes an are positioned as req	d washers (if required)	-	QC and QA	
	e. Fastener component wrench prevented fro		-	QC and QA	AISC 360, Section M2.
	f. Document acceptanc connections.	e or rejection of bolted	QC and QA	-	AISC 360, Table N5.6-
2	Material verification of	structural steel and cold-	formed steel deck U.N.	O.:	
J.	For structural steel, ic to conform to AISC 3		-	QC and QA	AISC 360, Section M
<u> </u>	<ul> <li>For other steel, identi conform to ASTM sta approved constructio</li> </ul>	ndards specified in the	-	QC and QA	Applicable AS material stand
<u>J.</u>	Inspection prior to weld	ling:			
	a. Verify identification m	arkings of weld filler AWS specification in	-	QC and QA	AISC 360, Section A3.5 applicable AV AS documer
	the approved constru				
		ction documents.	QC and QA	-	
	the approved constru-	pecifications are	QC and QA QC and QA	<u>-</u>	
	<ul><li>the approved constru</li><li>b. Welding procedure spavailable.</li><li>c. Manufacturer certification</li></ul>	pecifications are strong for welding e. (type/grade) and		- QC and QA	
	<ul><li>b. Welding procedure spavailable.</li><li>c. Manufacturer certificationsumables available.</li><li>d. Material identification</li></ul>	ection documents.  Decifications are  Intions for welding e.  (type/grade) and system.  Ing but not limited to ensions, cleanliness,		- QC and QA QC and QA	AISC 360, Table N5.4-
	<ul> <li>the approved construit</li> <li>b. Welding procedure spayailable.</li> <li>c. Manufacturer certifications consumables available</li> <li>d. Material identification welded identification selections.</li> <li>e. Fit-up of welds including joint preparation, dimensional dimensions.</li> </ul>	ection documents.  Decifications are  Intions for welding e.  (type/grade) and system.  Ing but not limited to ensions, cleanliness, type/fit as applicable.			

TAB REQUIRED SPECIAL INSP	LE 1705.6 ECTIONS AND TESTS O	SOILS		
TYPE	CONTINUOUS SPECIAL INSPECTION	PERIODIC SPECIAL INSPECTION		
Verify materials below shallow foundations are adequate to achieve the design bearing capacity.	-	Х		
Verify excavations are extended to proper depth and have reached proper material.	-	Х		
Perform classification and testing of compacted fill materials.	-	Х		
Verify use of proper materials, densities and lift thicknesses during placement and compaction of compacted fill.	Х	-		
Prior to placement of compacted fill, inspect subgrade and verify that site has been prepared properly.	-	х		

		FREQUENCY (	OF INSPECTION	
V	ERIFICATION AND INSPECTION	CONTINUOUS (inspect each joint/member)	PERIODIC (inspect random joint/members)	REFERENCI STANDAR
5. Inspe	ection of welding:			
a. A	AISC 360 requirements for welding structural stee	el		
1)	Use of qualified welders	-	QC and QA	
2)	Packaging and exposure control and handling of welding consumables.	-	QC and QA	
3)	Welding over cracked tack welds	-	QC and QA	
4)	Environmental conditions including but not limited to precipitation, temperature and wind.	-	QC and QA	AISC 360, Table N5.4-2
5)	Verify settings on equipment, travel speeds, elected materials, shielding gas type/floow rate, preheating interpass temperatures and proper position meets WPS standards.	-	QC and QA	During Welding
6)	Verify welding techniques for interpass, final cleaning, profile limitations, and quality requirements.	-	QC and QA	
7)	Welds are cleaned and painted where required.	-	QC and QA	
8)	Verify size, length and locations of welds.	QC and QA	-	
9)	Visually verify welds for crack prohibition, weld/base-metal fusion, crater cross section, weld profiles, weld size, undercutting, and porosity.	QC and QA	-	AISC 360, Table N5.4-2 After Welding
10)	Arc strikes, k-area cracks within 3" of weld, removal of backing, and repair activities as applicable.	QC and QA	-	
11)	Documentation of acceptance or rejection of welded joint or member.	QC and QA	-	
b. A	merican Welding Society requirements for struct	tural steel and cold-f	ormed steel deck:	
1)	Complete and partial joint penetration groove welds.	×	-	
2)	Multipass fillet welds.	X	-	AVA/O D4.4
3)	Single-pass fillet welds > 5/ 16"	X	-	AWS D1.1
4)	Plug and slot welds.	Х	-	
5)	Single-pass fillet welds ≤ 5/ 16"	-	Х	
6)	Floor and roof deck welds.	-	Х	AWS D1.3
7)	Welded studs & deformed bar anchors (DBA's).	-	Х	AWS D1.1
8)	Welded sheet steel for cold-formed steel members	-	х	AWS D1.3
9)	Welding of stairs & railing systems	-	Х	AWS D1.1
c. R	Reinforcing steel:			
1)	Verification of weldability of reinforcing steel other than ASTM A 706.	-	Х	
2)	Reinforcing steel resisting flexural and axial forces in intermediate and special moment frames, and boundary elements of special structural walls of concrete and shear reinforcement.	Х	-	AWS D1.4, ACI 318: Section 3
3)	Shear reinforcement.	Х	-	
4)	Other reinforcing steel.	-	Х	
6. Inspe	ection of steel elements of composite constru	ction prior to concr	ete placement:	
a. P	Placement and installation of steel deck.	QC and QA	-	AISC 360, Table N6.1
b. P	Placement and installation of steel HSA.	QC and QA	-	AISC 360, Table N6.1
	Occumentation of acceptance or rejection of	OC and OA		AISC 360,
	teel elements.	QC and QA	-	Table N6.1

	FREQUENCY C			
RIFICATION AND INSPECTION	CONTINUOUS (inspect each joint/member)	PERIODIC (inspect random joint/members)	REFERENCED STANDARD	
on of welding:				
C 360 requirements for welding structural stee	el			
lse of qualified welders	-	QC and QA		
ackaging and exposure control and and andling of welding consumables.	-	QC and QA		
/elding over cracked tack welds	-	QC and QA		
nvironmental conditions including but not mited to precipitation, temperature and ind.	-	QC and QA	AISC 360, Table N5.4-2 During Welding	
erify settings on equipment, travel peeds, elected materials, shielding gas pee/floow rate, preheating interpass emperatures and proper position meets PS standards.	-	QC and QA		
erify welding techniques for interpass, nal cleaning, profile limitations, and quality quirements.	-	QC and QA		
/elds are cleaned and painted where equired.	-	QC and QA		
erify size, length and locations of welds.	QC and QA	-		
sually verify welds for crack prohibition, eld/base-metal fusion, crater cross ction, weld profiles, weld size, dercutting, and porosity.	QC and QA	-	AISC 360, Table N5.4-2 After Welding	
rc strikes, k-area cracks within 3" of weld, emoval of backing, and repair activities as oplicable.	QC and QA	-		
ocumentation of acceptance or rejection welded joint or member.	QC and QA	-		
ican Welding Society requirements for struct	tural steel and cold-fo	ormed steel deck:		
omplete and partial joint penetration cove welds.	Х	-		
fultipass fillet welds.	Х	-		
ngle-pass fillet welds > 5/ 16"	Х	-	AWS D1.1	
ug and slot welds.	Х	-		
ingle-pass fillet welds ≤ 5/ 16"	-	Х		
oor and roof deck welds.	-	х	AWS D1.3	
elded studs & deformed bar anchors BA's).	-	Х	AWS D1.1	
Velded sheet steel for cold-formed steel nembers	-	х	AWS D1.3	
Velding of stairs & railing systems	-	Х	AWS D1.1	
rcing steel:				
erification of weldability of reinforcing eel other than ASTM A 706.	-	Х		
Reinforcing steel resisting flexural and xial forces in intermediate and special noment frames, and boundary elements f special structural walls of concrete and hear reinforcement.	X	-	AWS D1.4, ACI 318: Section 3.5.2	
Shear reinforcement.	X	-		
Other reinforcing steel.		Х		



 a. End connections – welding or bolted. listed in Section 2207.1 b. Bridging – horizontal or diagonal. SJI specification Standard bridging. listed in Section 2207.1 Bridging that differs from SJI X specifications listed in Section 2207.1



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KFC ENGINEERING

STRUCTURAL

SALAS O'BRIEN MECHANICAL / ELECTRICAL



MOORE PUBLIC SCHOOLS **BOARD OF EDUCATION** MOORE, OKLAHOMA



**CLASSROOM ADDITION** HIGHLAND EAST JUNIOR HIGH SCHOOL

sheet no:

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a. Required for the first 5000 square feet of AAC masonry. Required after the first 5000 square feet of AAC masonry.